



# Trinity 1945

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BASECOAT FINISH - EXCELLENT  
COVERAGE, EASY MIXING, FAST  
DRYING, EXCELLENT FLOW AND  
LEVELING

### APPLICATION:

APPLY 2 TO 3 MEDIUM WET COATS  
FROM A DISTANCE OF 6 TO 8  
INCHES; ALLOW COATS TO BECOME  
HAND SLICK APPROX. 15 MINUTES  
BEFORE APPLYING THE NEXT COAT.  
ALLOW BASECOAT TO DRY 45-60  
MINUTES BEFORE CLEAR COATING.  
(DRY TIMES ARE DEPENDENT OF  
SHOP TEMPERATURE AND  
HUMIDITY)



### PHYSICAL PROPERTIES:

POT LIFE: 12 MONTHS

FLASH POINT: 10-30 DEGREES

F

DRY FILM BUILD: 1 TO 2 MILS

SPRAYABLE VISCOSITY (RTS) 14" TO 18" #2 ZAHN CUP

EPA VOC: 3.5 (LB/GAL)

ACTUAL VOC: 2.4 TO 3.1 {LB/GAL}

### DRY TIMES @70 DEGREE F:

DUST FREE: 30 MINUTES

FLASH: ALLOW 10-15 MINUTES BETWEEN COATS DEPENDING ON SHOP  
TEMPERATURE AND HUMIDITY.

TO CLEAR COAT: 45-60 MINUTES

COLD SHOP CONDITIONS:

FOR MAXIMUM PERFORMANCE, VEHICLE SHOULD BE KEPT AT 70 DEGREES F. TEMPERATURES BELOW 65 DEGREE F WILL SEVERELY RETARD DRY TIMES AND THOROUGH CURE.

SPRAY GUN SET UP:

GRAVITY OR SIPHON

FEED HVLP 1.3 TO 1.4 MM 7-10 PSI

CONVENTIONAL 1.3 TO 1.4 MM 45-55 PSI

SPRAY GUN ADJUSTMENT:

ADJUST THE MATERIAL FLOW ACCORDING TO PRODUCT VISCOSITY FULLY CLOSE THE MATERIAL FLOW KNOB THEN TURN KNOB COUNTER CLOCKWISE 1 AND X TURNS. OPEN OR CLOSE KNOB X OF TURN AT A TIME UNTIL DESIRED ATOMIZATION AND PATIERN WIDTH IS ACHIVED. SECURE BY MEANS OF COUNTER NUT.

NOTE: PROPER SPRAY GUN ADJUSTMENT WILL DETERMINE THE FINAL FINISH, IMPROPER ADJUSTMENT MAY CAUSE PAINT DEFECTS SUCH AS ORANGE PEELS, RUNS, SAGS AND POOR DRYING.

SURFACE PREPARATION:

CLEAN VEHICLE WITH SOAP AND WATER AND ALLOW IT TO DRY, THEN WIPE USING GENEROUS AMOUNTS AND CHANGING RAGS FREQUENTLY. SAND AREA AS NECESSARY TO REMOVE ANY RUST OR CORROSION, REPAIR ALL BODY DAMAGE. BLOCK SAND PRIMED BODYWORK WITH 400P GRIT OR FINER WET OR DRY SANDPAPER.