



Trinity 1945
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Acrylic Lacquer: Fast dry acrylic based lacquer system designed for automotive. Acrylic Lacquer single stage colors can be polished to a full gloss. Performance acrylic lacquer clear coat may be used to give more depth of color and added durability as well as making polishing easier.



Mixing Ratio: Reduce 100% of Lacquer Thinner. Use two part lacquer to one part thinner 2:1

Surface Preparation: Remove any dirt or grease. Abrade with 150 grit then 320 grit sandpaper, re-wipe to remove all dirt and dust. For best results apply anti-corrosive epoxy primer over bare metal.

Dry time:

Air Dry at 77 degrees F
Tack Free: 10 – 15 minutes
To Tape: 1 hour
To Recoat: Overnight

Optional Clear Coating: If desired a clear coat can be applied to provide additional long term durability and wet look appearance. Allow

the final coat of color to dry for 24 hours prior to applying the clear coat.

Application:

For Air Spray

Spray 3-4 medium wet coats or to full hiding is achieved

Allow 15 minutes @70 degree F flash time between coats.

Gun Setup

Conventional & HVLP 1.2 mm – 1.6 mm

Air Pressure:

Conventional @ Gun

Gravity Feed 35 – 40 psi

Siphon Speed 40 – 50 psi

HVLP @ Cap 8 – 10 psi

Polishing:

Air Dry 24 hours minimum before polishing

Safety:

Always wear a properly fitted air purifying respirator with organic vapor cartridges and particulate filter or a fresh air respirator, eye protection, gloves and protective clothing during application and until vapors are exhausted. Do not permit anyone without protection in the painting area. This product is intended for use by professionally trained painter.

Keep out of the reach of children