



Trinity 1945

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NON-SANDING GRAY PRIMER:

Non-sanding gray primer has great filling and sanding properties, excellent holdout, fast dry, and good adhesion on properly prepared substrates.

Suitable Substrates:

Existing finishes, properly sanded, in good condition.

Surface Preparation:

If necessary, pre-wash the surface with warm water and soap, rinse sufficiently with clean water and dry.

Spray gun set-up/application pressure

Fluid tip-set up
Gravity feed 1.6- 2.0 mm

Wet on wet
Gravity feed 1.3 - 1.5 mm

Application pressure
29 psi at the spray gun air inlet HVLP max 10 psi at the air cap.

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Film Thickness:

Non-sanding sealer (mixing ratio) 4:1 1 coat 1.0 - 1.2 mils (25- 30 um)

Drying Time:

3 hours at 70 degree F 30 minutes @ 140 degree F

Drying times relate to recommended application (3 - 4 coats)
and object temperature

Theoretical

Coverage:

96 Square feet /liter

Use suitable respiratory protection - recommends the use of a fresh air supply respirator.